Control Retrofits
Imagine your older machine with a new brain

Precision solutions. Measurable results.
CPT’s process controls help your existing machinery run like today’s state of the art technology.

WHY RETROFIT?

- Mechanical equipment that is decades old is still performing functions critical to a business’s success.
- A modern control system brings the productivity and efficiency benefits of today’s computer technology to reliable workhorse machinery often designed to last a half century or more.
- A retrofit can cost a fraction of a total machine replacement and yield the same or even better production results.

WHY CPT?

- We’re experts at large and complex projects and can retrofit virtually any molding machine
- CPT focuses on your return-on-investment and will calculate various ROI scenarios to determine the best retrofit solution for your specific operation.
- Because we’re industry specialists, we know the value of minimizing the project lead time and the downtime for installation.

CPT is a leader in retrofitting injection molding, structural foam, compression machines and extruders.

We’ll help you expand production capabilities, improve operating efficiency, lower energy costs or simply modernize one machine or an entire production line.

Call CPT today and put more than 100 years of plastics machinery expertise to work for you.
It’s essentially a new machine. It delivers on every expectation we had and reduces cycle time by eight percent.

A retrofit will almost always increase revenue through improved cycle time, reduce downtime and repair costs, eliminate waste and improve precision of controls.

**REASONS TO CONSIDER A CONTROL RETROFIT FROM CPT INCLUDE:**

- Reduce energy consumption via auto shut-down, reduced cycle time, capture/reuse of heat loss and optimal sizing of drive components
- Significantly reduce downtime associated with component failure
- Reduce scrap via improved accuracy and repeatability
- Enhance production capabilities using new software and custom ‘recipes’ stored at the control or provided via portable flash media
- Add new capabilities including robotics, multiple cores, valve gate controls, process monitoring, and proportional speed and pressure control
- Reduce cycle time through improved clamp control and core sequence
- Extend productive life of machinery
- Facilitate monitoring and maintenance via remote diagnostics, alarm screens and meticulous documentation
- Gives you the latest user-friendly, closed-loop process control technology with full calibration
- Support for current technology upgrades and enhancements
B&R INTUITIVE TOUCH SCREEN INTERFACE

Status Bar
Provides a quick glance of active Menu / Date / Time and actual machine parameters

Main Menu Keys
- Overview
- Temperatures
- Clamp / Eject
- Inject / Extruder
- Configure / Maintenance
- Process Data
- Alarms / Messages

Message Bar
Displays important Alarms and Messages

Additional Menu Access Keys
Keys located at bottom of screen are used to navigate to sub-menus

SOFTWARE FEATURES
- Position-based clamp control
- Closed loop control for injection velocity and pressures
- Five injection velocity segments
- Five pack and five hold pressure segments
- Core pull and core set software (A1-A4, B1-B4)
- PID temperature control all zones and nozzle with auto tuning
- Operator change log
- Multiple levels of password protection
- Recipe storage for mold data locally (40) or to USB device
- Alarm log and alarm history of last 200 alarms
- Screen capture and save to USB device
- Process monitor and alarms
- Machine diagnostics of analog and digital I/O
- Robot interface software

For plastic processors trying to expand productivity without a large capital expenditure, a well-engineered control retrofit could be the perfect solution.

Cincinnati Process Technologies
4425 Appleton Street
Cincinnati, OH 45209
Phone: 513-619-7415
Fax: 513-533-608
Email: info@cinprotech.com

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